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<table style="width: 100%; border: none;"> <tr> <td style="width: 50%; vertical-align: top; padding: 5px;"> (21) International Application Number: PCT/US95/06392 (22) International Filing Date: 23 May 1995 (23.05.95) (30) Priority Data: <div style="display: flex; justify-content: space-between; margin-top: 5px;"> <div style="width: 45%;"> 08/247,793 23 May 1994 (23.05.94) 08/267,333 28 June 1994 (28.06.94) 08/382,542 1 February 1995 (01.02.95) 08/410,436 23 March 1995 (23.03.95) </div> <div style="width: 5%; text-align: center;"> US US US US </div> </div> (60) Parent Applications or Grants (63) Related by Continuation <div style="display: flex; justify-content: space-between; margin-top: 5px;"> <div style="width: 45%;"> US Filed on US Filed on US Filed on US Filed on </div> <div style="width: 45%;"> 08/247,793 (CIP) 23 May 1994 (23.05.94) 08/267,333 (CIP) 28 June 1994 (28.06.94) 08/382,542 (CIP) 1 February 1995 (01.02.95) 08/410,436 (CIP) 23 March 1995 (23.03.95) </div> </div> (71) Applicant (for all designated States except US): SMITHKLINE BEECHAM CORPORATION [US/US]; Corporate Intellectual Property, UW2220, 709 Swedeland Road, P.O. Box 1539, King of Prussia, PA 19406-0939 (US). </td> <td style="width: 50%; vertical-align: top; padding: 5px;"> (72) Inventors; and (75) Inventors/Applicants (for US only): YAMASHITA, Dennis, Shinji [US/US]; 703 Edgewood Road, King of Prussia, PA 19406 (US). WEINSTOCK, Joseph [US/US]; 1234 Pothouse Road, Phoenixville, PA 19460 (US). (74) Agents: DUSTMAN, Wayne, J. et al.; SmithKline Beecham Corporation, Corporate Intellectual Property, UW2220, 709 Swedeland Road, P.O. Box 1539, King of Prussia, PA 19406-0939 (US). (81) Designated States: JP, US, European patent (AT, BE, CH, DE, DK, ES, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE). Published <i>With international search report.</i> </td> </tr> </table>			(21) International Application Number: PCT/US95/06392 (22) International Filing Date: 23 May 1995 (23.05.95) (30) Priority Data: <div style="display: flex; justify-content: space-between; margin-top: 5px;"> <div style="width: 45%;"> 08/247,793 23 May 1994 (23.05.94) 08/267,333 28 June 1994 (28.06.94) 08/382,542 1 February 1995 (01.02.95) 08/410,436 23 March 1995 (23.03.95) </div> <div style="width: 5%; text-align: center;"> US US US US </div> </div> (60) Parent Applications or Grants (63) Related by Continuation <div style="display: flex; justify-content: space-between; margin-top: 5px;"> <div style="width: 45%;"> US Filed on US Filed on US Filed on US Filed on </div> <div style="width: 45%;"> 08/247,793 (CIP) 23 May 1994 (23.05.94) 08/267,333 (CIP) 28 June 1994 (28.06.94) 08/382,542 (CIP) 1 February 1995 (01.02.95) 08/410,436 (CIP) 23 March 1995 (23.03.95) </div> </div> (71) Applicant (for all designated States except US): SMITHKLINE BEECHAM CORPORATION [US/US]; Corporate Intellectual Property, UW2220, 709 Swedeland Road, P.O. Box 1539, King of Prussia, PA 19406-0939 (US).	(72) Inventors; and (75) Inventors/Applicants (for US only): YAMASHITA, Dennis, Shinji [US/US]; 703 Edgewood Road, King of Prussia, PA 19406 (US). WEINSTOCK, Joseph [US/US]; 1234 Pothouse Road, Phoenixville, PA 19460 (US). (74) Agents: DUSTMAN, Wayne, J. et al.; SmithKline Beecham Corporation, Corporate Intellectual Property, UW2220, 709 Swedeland Road, P.O. Box 1539, King of Prussia, PA 19406-0939 (US). (81) Designated States: JP, US, European patent (AT, BE, CH, DE, DK, ES, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE). Published <i>With international search report.</i>
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(54) Title: ENCODED COMBINATORIAL LIBRARIES				
(57) Abstract <p>Invented is a method of preparing combinatorial libraries and combinatorial libraries prepared thereby. Also invented is a method for identifying compounds having desired characteristics from a combinatorial library or a set of combinatorial libraries by the use of flow cytometry. Also invented is a method for encoding combinatorial libraries using fluorophore labeled beads.</p>				

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ENCODED COMBINATORIAL LIBRARIES

FIELD OF THE INVENTION

The field of this invention concerns combinatorial chemistry which involves the syntheses of one or more encoded combinatorial libraries where large numbers of products having varying compositions are obtained. This invention also relates to methods of encoding combinatorial libraries.

BACKGROUND OF THE INVENTION

In the continuing search for new chemical moieties that can effectively modulate a variety of biological processes, the standard method for conducting a search is to screen a variety of pre-existing chemical moieties, for example, naturally occurring compounds or compounds which exist in synthetic libraries or databanks. The biological activity of the pre-existing chemical moieties is determined by applying the moieties to an assay which has been designed to test a particular property of the chemical moiety being screened, for example, a receptor binding assay which tests the ability of the moiety to bind to a particular receptor site.

In an effort to reduce the time and expense involved in screening a large number of randomly chosen compounds for biological activity, several developments have been made to provide libraries of compounds for the discovery of lead compounds. The chemical generation of molecular diversity has become a major tool in the search for novel lead structures. Currently, the known methods for chemically generating large numbers of molecularly diverse compounds generally involve the use of solid phase synthesis, in particular to synthesize and identify peptides and peptide libraries. See, for example, Lebl et al., *Int. J. Pept. Prot. Res.*, **41**, p. 201 (1993) which discloses methodologies providing selectively cleavable linkers between peptide and resin such that a certain amount of peptide can be liberated from the resin and assayed in soluble form while some of the peptide still remains attached to the resin, where it can be sequenced; Lam et al., *Nature*, **354**, p. 82 (1991) and (WO 92/00091) which disclose a method of synthesis of linear peptides on a solid support such as polystyrene or polyacrylamide resin; Geysen et al., *J. Immunol. Meth.*, **102**, p. 259 (1987) which discloses the synthesis of peptides on derivatized polystyrene pins which are arranged on a block in such a way that they correspond to the arrangement of wells in a 96-well microtiter plate; and Houghten et al., *Nature*, **354**, p. 84 (1991) and WO 92/09300 which disclose an

approach to de novo determination of antibody or receptor binding sequences involving soluble peptide pools.

5 The major drawback, aside from technical considerations, with all of these methods for lead generation is the quality of the lead. Linear peptides historically have represented relatively poor leads for pharmaceutical design. In particular, there is no rational strategy for conversion of a linear peptide into a non-peptide lead. As noted above, one must resort to screening large databanks of compounds, with each compound being tested individually, in order to determine non-peptide leads for peptide receptors.

10 It is known that a wide variety of organic reactions can be carried out on substrates immobilized on resins. These include, in addition to peptide synthesis reactions which are well known to those of ordinary skill in the art, nucleophilic displacements on benzylic halides, halogenation, nitration, sulfonation, oxidation, hydrolysis, acid chloride formation, Friedel-Crafts reactions, reduction with
15 LiAlH₄, metallation, and reaction of the organometallic polymer with a wide variety of reagents. See, for example, N. K. Mathur et al., *Polymers as Aids in Organic Chemistry*, Academic Press, New York, p. 18 (1980). In addition, Farrall et al., *J. Org. Chem.*, 41, p. 3877 (1976) describe the experimental details of some of these reactions carried out with resins.

20 Nonpeptidic organic compounds, such as peptide mimetics, can often surpass peptide ligands in affinity for a certain receptor or enzyme. An effective strategy for rapidly identifying high affinity biological ligands, and ultimately new and important drugs, requires rapid construction and screening of diverse libraries of non-peptidic structures containing a variety of structural units capable of
25 establishing one or more types of interactions with a biological acceptor (e.g., a receptor or enzyme), such as hydrogen bonds, salt bridges, pi-complexation, hydrophobic effects, etc. However, work on the generation and screening of synthetic test compound libraries containing nonpeptidic molecules is now in its infancy. one example from this area is the work of Ellman and Bunin on a
30 combinatorial synthesis of benzodiazepines on a solid support (*J. Am. Chem. Soc.* 114, 10997, (1992); see Chemical and Engineering News, January 18, 1993, page 33).

35 A key unsolved problem in the area of generation and use of nonpeptide libraries is the generation and use of nonpeptide libraries is the elucidation of the structure of molecules selected from a library that show promising biological activity.

An attempt to uncover the structures of peptides selected from a library using unique nucleotide sequence codes, which are synthesized in tandem with the peptide library, has been described by Brenner and Lerner (Brenner, S. and Lerner, R.A. Proc. Nat'l. Acad. Sci. USA, 1992 89 . 5381-5383). The nucleotide sequence of the code attached to each peptide must be amplifiable via the polymerase chain reaction (PCR). However, nucleotide synthesis techniques are not compatible with all of the synthetic techniques required for synthesis of many types of molecular libraries. Furthermore, the close proximity of nucleotide and synthetic test compound in the library, which can result in interactions between these molecules interfering with the binding of the ligand with a target receptor of enzyme during the biological assay, also limits this approach. The nucleotide component of the library can also interfere during biological assays in a variety of other ways.

Kerr et al. (J. Am. Chem. Soc., 1993, 115, 2520-2531) reported synthesizing solution phase libraries of peptides, containing non-natural amino acid residues, in parallel with peptide coding strands. The peptide ligand and its coding strand in this library are covalently joined together, which allows isolation and sequence determination of pairs of synthetic test compound and corresponding code. However, as with the nucleic-acid-encoded library described by Brenner and Lerner, above, the coding peptide may interfere with the screening assay.

PCT/US93/09345 describes a method of identifying actives in a combinatorial library by attaching multiple tags in a predetermined binary coding system.

PCT/HU93/0030 describes fluorescently labeled sub-library peptide kits for use in peptide synthesis.

PCT/US94/06078 describes methods of encoding combinatorial libraries using polymeric sequences.

Many of the disadvantages of the known methods as well as many of the needs not met by them are addressed by the present invention which, as described more fully hereinafter, provides numerous advantages over the known methods.

SUMMARY OF THE INVENTION

This invention relates to a method for identifying compounds having desired characteristics and identifying essential moieties in a lead structure which comprises preparing one or more encoded combinatorial libraries from a specified set of reaction sequences and testing compounds therein for biological activity.

This invention also relates to a method of encoding a single registry in each combinatorial library of a series of combinatorial libraries and combinatorial libraries with a single encoded registry.

5 This invention also relates to a method of encoding combinatorial libraries which comprises utilization of tagged beads.

This invention also relates to a method of encoding each choice of a combinatorial library and combinatorial libraries encoded thereby.

This invention also relates to beads with fluorescently labeled identifiers attached thereto.

10

Detailed Description of the Invention

As used herein, the term "beads" means any solid support material capable of providing a base for combinatorial syntheses and capable of being processed by flow cytometry, such as 1 to 2% crosslinked polystyrene, polyacrylamide, 15 polyethylene glycol polystyrene co-polymer, preferably Tentagel 10 to 100 micron particles, most preferably Tentagel 10-30 micron particles.

As used herein, the term "sort" means to form beads into groups which have a common tagging aspect by flow cytometry.

As used herein, the term "separate" or "split" when referring to encoded 20 beads or beads of a combinatorial library means to partition the mixture of beads into groups, each group thereinby containing a mixture, preferably a statistical mean of all members.

As used herein, the term "tag", unless otherwise indicated, means an encoding characteristic of a bead or group of beads which is capable of being sorted 25 by flow cytometry, such as differences in size, differences in material composition, differences in flow properties, a single fluorescent marker or, preferably, a fluorescent label identifier.

As used herein, the term "fluorescent label identifier" or "identifier" means a coding label attached to a bead or group of beads either by adding ratios of a 30 fluorophore and a non-fluorophore or by adding multiple, preferably two, different fluorophores in varying ratios.

As used herein, the term "intensity-differentiated" means an identifier (as used herein) in which varying ratios of a fluorophore and a non-fluorophore are added to a bead or group of beads.

35 As used herein, the term "choice" means the alternative variables for a given stage in a combinatorial synthesis (not limited to peptide chemistry), such as reactant, reagent, reaction conditions, and combinations thereof. Where the term

"stage" corresponds to a step in the sequential synthesis of a compound or ligand; the compound or ligand being the final product of a combinatorial synthesis. The term "registry", as used herein, has the same meaning as the term "stage" as indicated above.

5 In a preferred aspect of the invention a series of combinatorial libraries are prepared, each individual library being prepared from substantially the same specified set of reaction sequences, therein encoding a single registry within each combinatorial library and analyzing according to mixtures of compounds with a homogeneous registry. Preferably, the specific encoded registry of any library will
10 be different from the other libraries and the number of libraries prepared will equal the number of registries in a single library.

 In carrying out the synthesis to prepare the first library, one may initially begin with a number of beads, usually at least 10^3 , more usually at least 10^4 , and desirably at least 10^5 , while generally not exceeding at least 10^{15} , more usually not
15 exceeding at least 10^{10} , characterized in that the beads are separated into groups, the beads within each group being similarly tagged and each group being uniquely tagged, preferably by an identifier, or one group being untagged and each of the remaining groups being uniquely tagged, preferably by an identifier. The number of readily identifiable groups of beads will correspond to the number of choices in the
20 first registry, the entirety of each group is entered into a separate container. One can use microtiter well plates, flasks, Merrifield synthesis vessels, etc. The beads will usually be divided up into groups of at least one bead each, usually a plurality of beads, generally 1000 or more, and may be 10^5 or more depending on the total number of registries involved in the library.

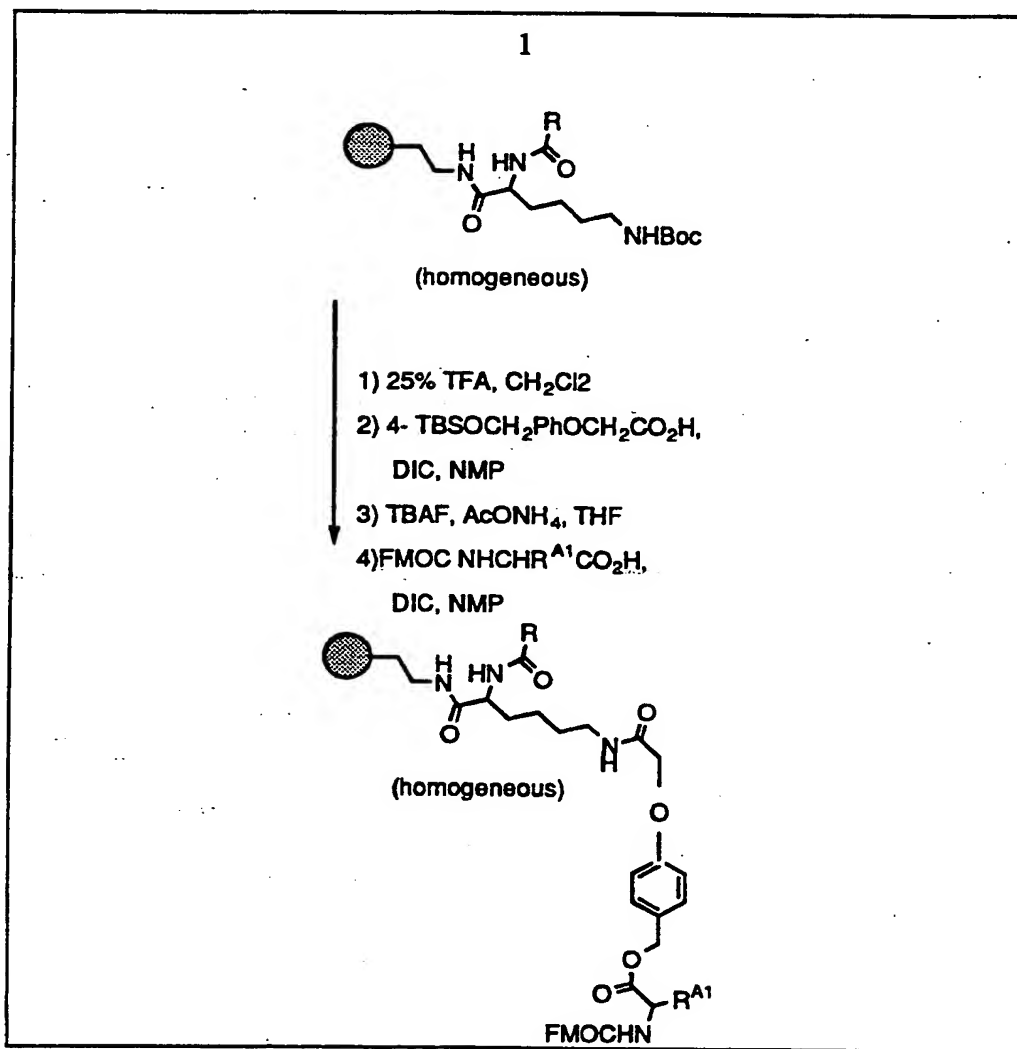
25 One would then add the appropriate agents to each of the individual containers to process them in stages (or "registries" as used herein). Once the reaction(s) is complete, one may wish to wash the beads free of any reagent, followed by combining all of the beads into a single mixture and then separating the beads according to the number of choices for the next registry. The procedure of
30 dividing beads, followed by a synthetic stage (to form a registry), and then recombining beads is iterated until the first combinatorial library is completed.

 In some instances, the same reaction may be carried out in 2 or more containers to enhance the proportion of product having a particular reaction in a particular registry as compared to the other choices. In other instances, one or more
35 of the registries may involve a portion of the beads being set aside and undergoing no reaction, so as to enhance the variability associated with the final product. In other situations, batches may be taken along different synthetic pathways.

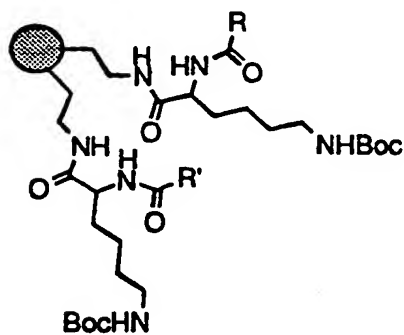
The library thus prepared will contain tagged beads which identify the reaction sequence of the first registry only.

A combinatorial library containing tagged beads which identify the reaction sequence of the first registry only can be prepared as outlined in Scheme 1 below.

Scheme 1

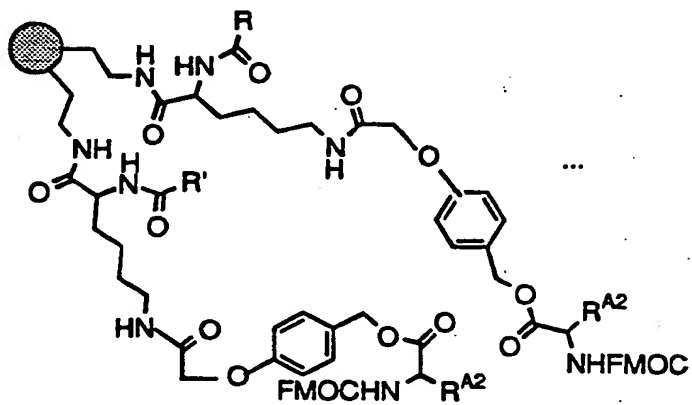


2

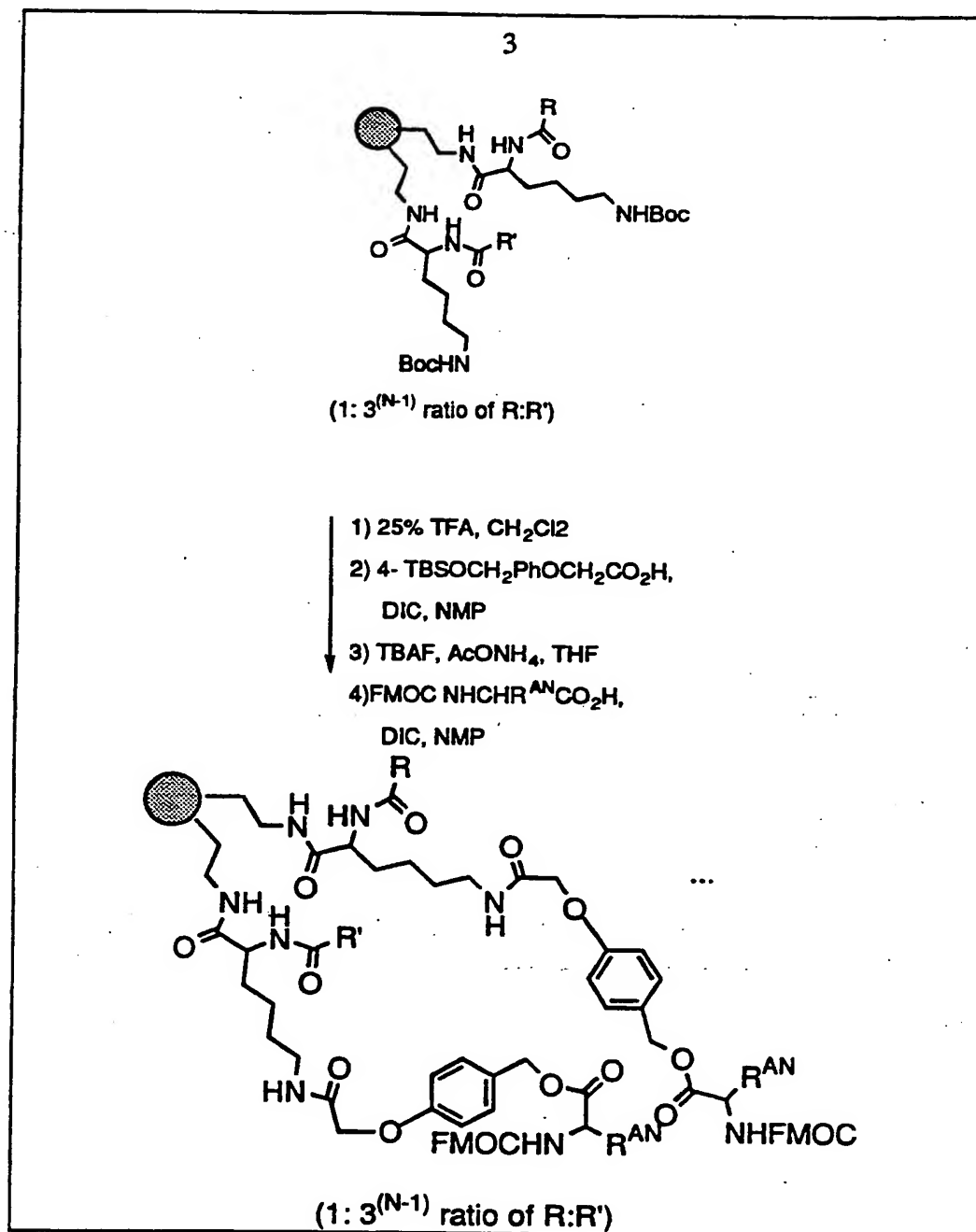


(1:3 ratio of R:R')

- 1) 25% TFA, CH₂Cl₂ ...
- 2) 4- TBSOCH₂PhOCH₂CO₂H,
DIC, NMP
- 3) TBAF, AcONH₄, THF
- 4) Fmoc NHCHR^{A2}CO₂H,
DIC, NMP



(1:3 ratio of R:R')



- 1) Combine and separate.
- 2) Deprotect Fmoc; couple Fmoc-NHCHR^{B1}-BNCO₂H.
- 3) Repeats steps 1 and 2, except replace Fmoc-NHCHR^{B1}-BNCO₂H with
- 5 Fmoc-NHCHR^{C1}-CNCO₂H, ... Fmoc-NHCHR^{X1}-XNCO₂H until the library synthesis is complete.
- 4) Sort beads by flow cytometry.
- 5a) Cleave compounds off of sorted beads or

5b) Test compounds directly attached to beads, preferably by bio-panning or flow cytometry.

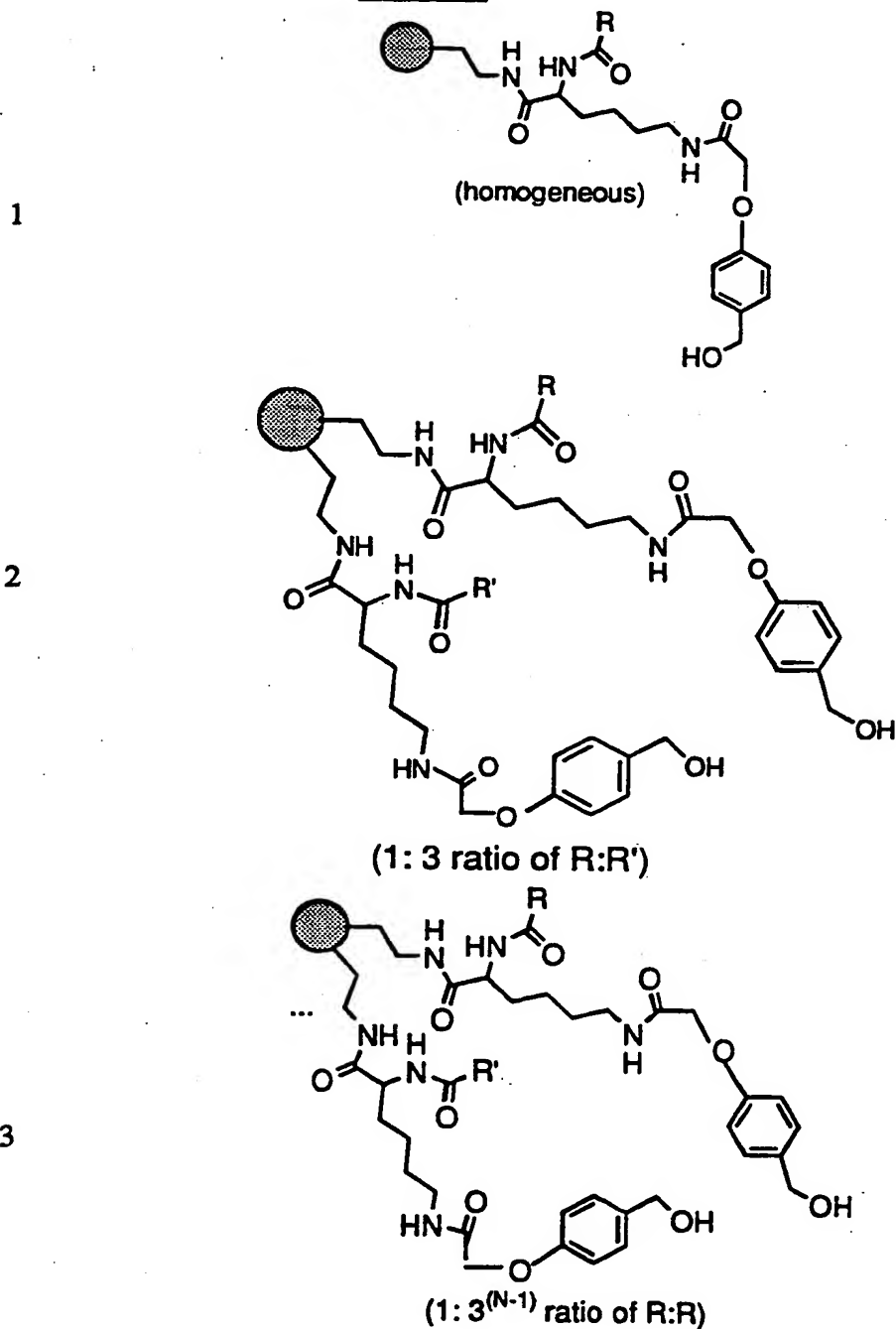
Scheme 1 outlines the preparation of a combinatorial library in which only the first registry has been encoded. As used in Scheme 1 beads with attached
5 fluorescently labeled identifiers are derivatized with a linker that allows for cleavage of the compound to be tested. Subsequently, each group of similarly tagged beads is entered into a separate container and subjected to specified reaction conditions (or variable building blocks, as used herein) to form the first registry. Once the reaction
10 is complete the beads are combined into a single mixture and then separated according to the number of choices in the second registry and reacted. This procedure of dividing beads, followed by subjection to specified reaction conditions, and then recombining beads is iterated until the first library is completed. The completed library is then tested for biological activity. Information on the relative activities of mixtures of the compounds with a homogeneous first registry is
15 obtained from this library.

In carrying out the synthesis to prepare the second library, one will preferably begin with the same number of beads as used in the first library, said beads may be tagged in a similar manner as in the first library. The beads for use in
20 the second library are first combined into a single mixture and then separated according to the number of choices for the first registry. The synthetic scheme\choices for each registry of the second library and all subsequent libraries will be substantially the same as the synthetic scheme\choices of the corresponding registry in the first library. Once the reaction(s) for the first registry of the second
25 library is complete, one may wish to wash the beads free of any reagent, followed by combining all of the beads into a single mixture and then sorting the mixture into groups according to similarly tagged beads. Preferably this combination of beads will be sorted using flow cytometry. Once the beads from the first registry are sorted each group of similarly tagged beads is entered into a separate container and
30 subjected to the same synthetic scheme(s)\choice(s) used for the second registry of the first library. Once the reaction(s) is complete, one may wish to wash the beads free of any reagent, followed by combining all of the beads into a single mixture and then separating the beads according to the number choices in the third registry of the first library. This procedure of dividing beads, followed by the synthetic
35 scheme(s)\choice(s) from the corresponding registry of the first library, and then recombining the beads is iterated until the second library is completed.

The library thus prepared will contain tagged beads which identify the reaction sequence of the second registry only.

A combinatorial library containing tagged beads which identify the reaction sequence of the second registry only can be prepared as outlined in Scheme 2 below.

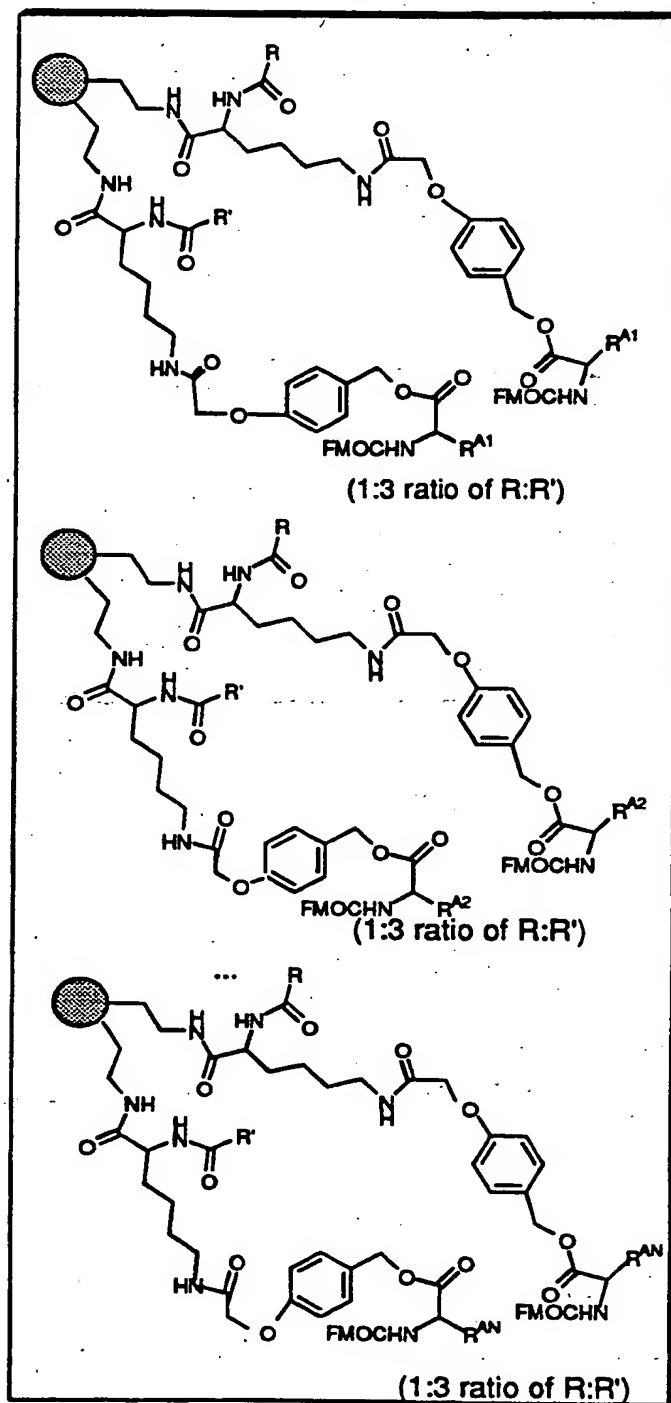
Scheme 2



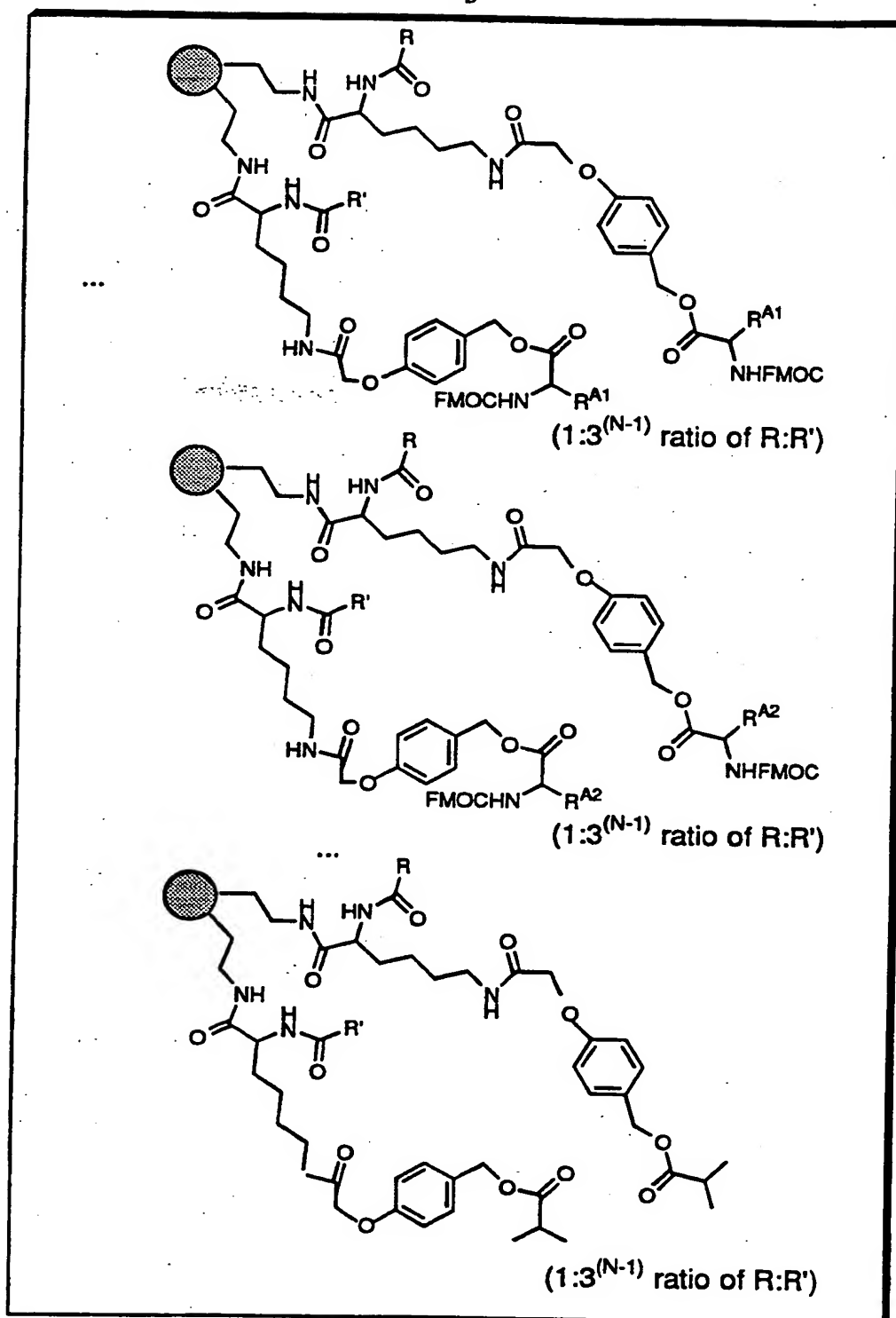
(as prepared in Schemes 1 and 3)

- 1) Combine and separate.
- 2) Couple FMOC-NHCHRA1-ANCO₂H.
- 5 3) Combine and sort by flow cytometry.

2



3



- 4) Deprotect FMOC; couple FMOC-NHCHR^{B1}-BNCO₂H.
- 5) Combine and separate.

- 6) Repeat step 4 and 5, except replace $\text{FMOC-NHCHR}^{B1-BN}\text{CO}_2\text{H}$ with $\text{FMOC-NHCHR}^{C1-CN}\text{CO}_2\text{H}$, ... $\text{FMOC-NHCHR}^{X1-XN}\text{CO}_2\text{H}$ until the synthesis is complete.
- 7) Combine and sort by flow cytometry.
- 5 8a) Cleave compounds off of sorted beads or
- 8b) Test compounds directly attached to beads, preferably by bio-panning or flow cytometry.

Scheme 2 outlines the preparation of a combinatorial library in which only the second registry has been encoded. As used in Scheme 2 beads with attached fluorescent label identifiers are first combined into a single mixture and then separated into groups according to the number of choices in the first registry of the first library. Subsequently, each group is entered into a separate container and subjected to the same reaction conditions of the first registry of the first library to form the first registry of the second library. Once the reaction(s) is complete the beads are combined into a single mixture and then sorted into groups according to similarly tagged beads. Preferably this combination of beads will be sorted using flow cytometry. Each group of similarly tagged beads is entered into a separate container and subjected to the same reaction conditions of the second registry of the first library to form the second registry of the second library. Once the reaction is complete the beads are combined into a single mixture and then separated according to the number of choices in the third registry of the first library and reacted accordingly. This procedure of dividing the beads, followed by subsection to specified reaction conditions from the corresponding registry of the first library, and then recombining the beads is iterated until the second library is completed. The completed library is then tested for biological activity. Information on the relative activities of mixtures of the compounds with a homogeneous second registry is obtained from this library.

The above process is repeated to prepare subsequent libraries (when desired), provided that the sorting procedure is performed prior to a different synthetic stage in each library. The combinatorial libraries thus prepared will contain tagged beads which identify the reaction sequence of a single registry only. Further, the identifiable encoded registry in each combinatorial library will be different.

35 Subsequent Combinatorial Libraries

The preparation of a combinatorial library in which the Xth registry has been encoded utilizes the same procedure as described in Scheme 2 except that the

"combine and sort, preferably by flow cytometry" step is performed just prior to incorporation of the Xth variable building block. The completed library is then tested for biological activity. Information on the relative activities of mixtures of the compounds with a homogeneous Xth variable registry is obtained from this library.

After synthesis is complete, each library is tested separately for biological activity.

The term "testing for biological activity" or "testing for desired characteristics" as used herein includes any form of testing for pharmaceutical activity including the methods indicated below. The compounds of a library may be tested on the beads, for example by bio-panning using a soluble receptor assay, and the activities analyzed preferably by flow cytometry. Alternatively, the contents of the library may be sorted preferably by flow cytometry and the compounds tested on the beads, or the sorted compounds cleaved from the beads prior to testing.

When all of the information is combined, a population analysis of each combinatorial library is obtained revealing which variable building block(s) are important for activity and which ones are not. This type of analysis is identical to Structure Activity Relationship (SAR) studies in which the analysis of actives and inactives identify essential moieties in a lead structure. In this analysis a particular lead structure may be obtained, further multiple lead structures are potentially obtained (as in positional scanning in peptide combinatorial libraries) and initial directions for further optimization are immediately suggested.

The analysis of a three (3) registry-three (3) combinatorial library, prepared as in the above Schemes, is outlined in Table 1 below.

Table 1

First combinatorial library with encoded first Registry prepared as in Scheme 1 above.

	Registry 1		Registry 2		Registry 3
T ¹	A ¹	-	X	-	X
T ²	A ²	-	X	-	X
T ³	A ³	-	X	-	X

Second combinatorial library with encoded second Registry prepared as in Scheme 2 above.

	Registry 1		Registry 2		Registry 3
		Sort			
T ¹	X	→	B ¹	-	X
T ²	X	→	B ²	-	X
T ³	X	→	B ³	-	X

Third combinatorial library with encoded third Registry prepared as indicated in 'Subsequent Combinatorial Libraries' above.

	Registry 1		Registry 2		Registry 3
				Sort	
T ¹	X	-	X	→	C ¹
T ²	X	-	X	→	C ²
T ³	X	-	X	→	C ³

- 5 Analysis of the first combinatorial library will yield the SAR of variable building block A. Analysis of the second combinatorial library will yield the SAR of variable building block B. Analysis of the third combinatorial library will yield the SAR of variable building block C. Analysis of the SARs of the three variable building blocks (A, B and C) will identify desired reaction sequences and suggest multiple lead structures.
- 10

In a further aspect of the invention there is provided a preferred method for encoding/tagging combinatorial libraries which utilizes fluorescent label identifiers. As used herein, the term "fluorescent label identifiers" when referring to fluorophore labeled beads means:

15

- i) that all of the beads in a given pool will have the same fluorescence intensity and different pools will have intensities that differ from any other pool by a factor of at least 2, preferably 3 or more or
 - ii) that multiple, preferably 2, different fluorescent tags are used in varying ratios such that all of the beads in a given pool will have the same combination of fluorescent tags in the same ratio and different pools will have:
 - a) the same fluorescent tags but in ratios that differ from any other pool,
 - b) a different set of fluorescent tags in a specified ratio or
 - c) a combination of a) and b).
- 20
- 25

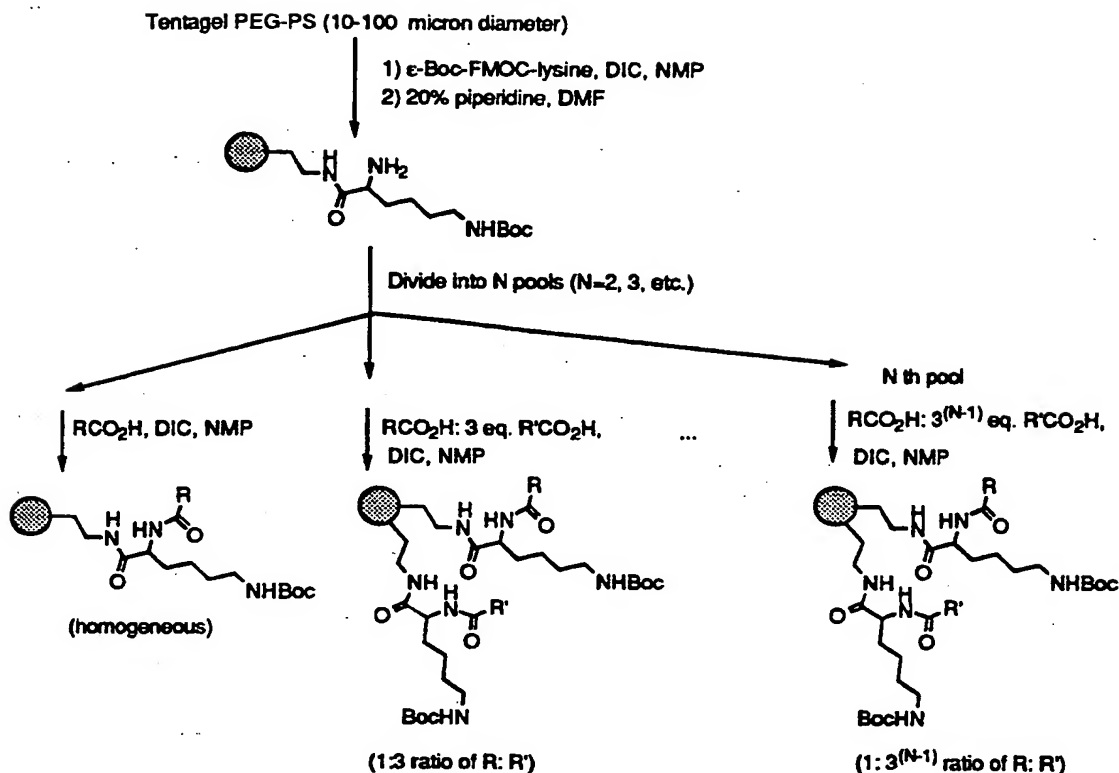
It is known that flow cytometers are able to sort beads that differ in fluorescence intensity by a factor of 2. The principles of flow cytometry and general methods for using flow cytometry are described in Grogan and Collins, Guide to Flow Cytometry Methods, Pub: Marcel Dekker, Inc. (1990).

5 Intensity-differentiated fluorophore-labeled beads can be prepared by derivatizing pools of beads with varying amounts of a fluorophore and a non-fluorophore or by varying the reaction time of a single reactive fluorescent tag.

10 Additionally, multiple, preferably 2, fluorescent tags can be used in varying ratios to encoded beads. This is preferably implemented, for example, by varying the stoichiometry of a first fluorescent tag (A) and a second fluorescent tag (B), such as A:B = 1:1, 1:2, 2:1, 1:4, 4:1, etc., in the tagging step(s).

As used herein, intensity-differentiated fluorophore-labeled beads can be prepared by the method outlined in Scheme 3 below and in the Examples.

Scheme 3



5 As used in Schemes 1 to 3 above, R is a fluorescent tag T¹ or a doping agent D and R' is a fluorescent tag T² or a doping agent D, provided that when R is D, R' is other than D.

As used in Scheme 3 a sample of beads, preferably Tentagel, 10-30 micron particles, is derivatized with a linker, preferably ϵ -Boc-FMOC lysine, by standard
10 coupling chemistry. Alternatively, a benzyl alcohol linker such as used with the Wang linker or a benzyl halide linker such as used with the Merrifield linker, or a benzhydryl amine linker as used with the Rink linker can be attached to the beads by the formation of ethers by alkylation of alcohols, alkylation or arylation by Friedl
Crafts chemistry, the formation of biaryls by palladium mediated cross-coupling
15 chemistry or by standard amide coupling chemistry. As used in Scheme 3, a mono-deprotection step, such as 20% piperidine/ DMF, for removal of an FMOC is performed. One could also run the tagging reaction to partial completion by limiting the reaction times thereby avoiding the use of a bifunctional linker. The beads are then divided into N pools. Pool 1 is derivatized with a fluorophore, such
20 as pyrene butyric acid. Pool 2 is derivatized with a 1:3 mixture of a fluorophore, such as pyrene butyric acid, and a non-fluorophore (hereinafter a "doping agent"),

such as butyric acid or a different fluorophore, such as perylene butyric acid. Pool N is derivatized with a 1: $3^{(N-1)}$ ratio of a fluorophore, such as pyrene butyric acid, and a doping agent, such as butyric acid or a different fluorophore, such as perylene butyric acid.

5 Each of these pools of beads can be differentiated from any other pool of beads by flow cytometry. Each pool of beads may also be differentiated from one another by inspection with the unaided eye, however fewer variables could be encoded this way. Further, different fluorophores with different absorption and emittance wavelengths and multiple fluorophores could be encoded by fluorescence
10 quenching to encode additional variables. The use of multiple fluorophores, the ratio of which is the identifier, has several advantages including the ability to greatly increases the number of variables that can be identified by using the same number of tags and enabling analysis independent of bead size. Also, the same strategy can be applied to prepare beads that can be used to discriminate between library members
15 with redundant molecular weights by fluorescence, preferably by starting with beads with at least 50 pmoles of linker.

In a particularly preferred aspect of the invention a single combinatorial library is prepared, each choice therein being encoded by a tag, preferably using
20 fluorescent label identifiers, and tested for biological activity, preferably without mixing the final pools.

In an especially preferred aspect of the invention the "Combine and Split protocol", as described in Scheme 4 below, is utilized to synthesize encoded beads, preferably with fluorescent label identifiers attached thereto. The "Combine and
25 Split protocol" is advantageous in that it eliminates the need to resynthesize, or parallel synthesize, libraries containing only one or two fluorescent tags. This aspect of the invention is especially attractive from a practical point of view since the encoded beads can be prepared in bulk, prior to the actual synthesis of combinatorial libraries.

30 An additionally preferred aspect of this invention relates to combinatorial libraries prepared using beads encoded by fluorescent label identifiers and to pharmaceutically active compounds identified by such combinatorial library.

An additionally preferred aspect of this invention relates to combinatorial libraries in which each choice therein is encoded by fluorescent label identifiers and
35 to pharmaceutically active compounds identified by such combinatorial library.

An additionally preferred aspect of this invention relates to combinatorial libraries prepared using beads encoded by fluorescent label identifiers, wherein said

beads were obtained by the Combine and Split protocol, and to pharmaceutically active compounds identified by such combinatorial library.

An additionally preferred aspect of this invention relates to combinatorial libraries in which each choice therein is encoded by fluorescent label identifiers, wherein said beads were obtained by the Combine and Split protocol, and to
5 pharmaceutically active compounds identified by such combinatorial library.

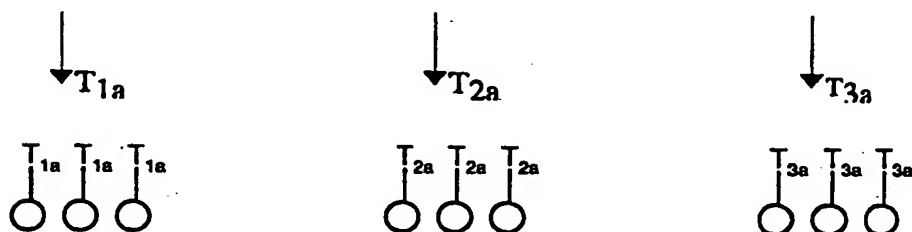
An example of a combinatorial library prepared according to the present invention is outlined in Scheme 4 below.

Scheme 4
Pool of Untagged Beads



STEP 1

Add permutations (1, 2 and 3 as used in Scheme 4) of identifier T(a) (either by adding varying ratios of a fluorophore and a non-fluorophore or by adding two different fluorescent tags in varying ratios)

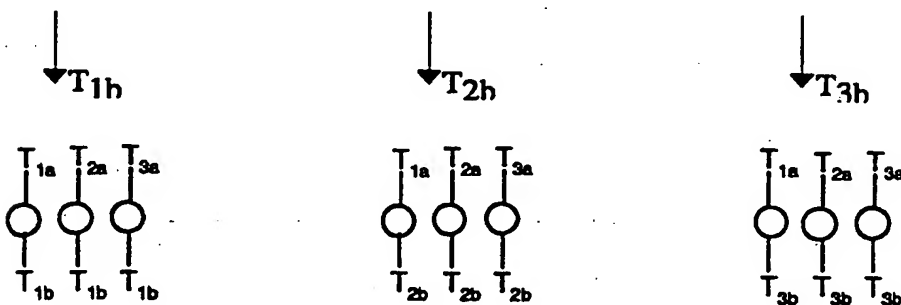


Combine and Split

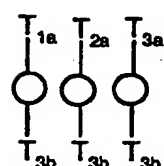
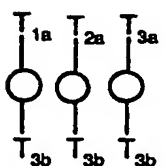
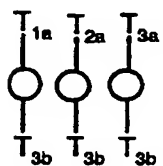
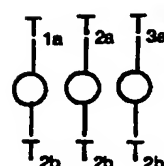
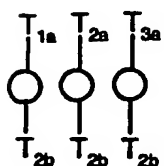
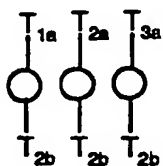
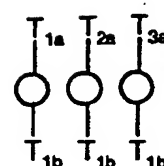
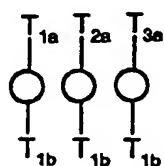
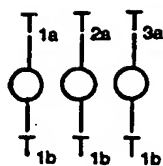


STEP 2

Add permutations (1, 2 and 3 as used in Scheme 4) of identifier T(b) (either by adding varying ratios of a fluorophore and a non-fluorophore or by adding two different fluorescent tags in varying ratios)



Combine and Split

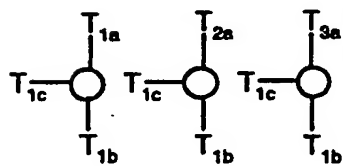


STEP 3

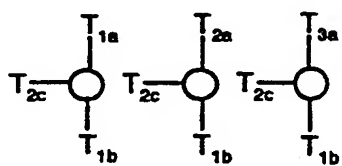
5

Add permutations (1, 2 and 3 as used in Scheme 4) of identifier T(c) (either by adding varying ratios of a fluorophore and a non-fluorophore or by adding two different fluorescent tags in varying ratios)

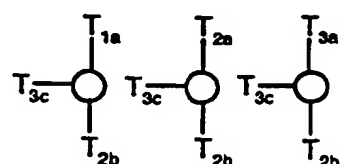
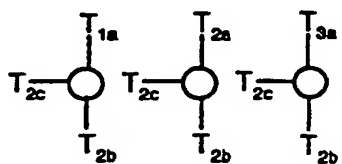
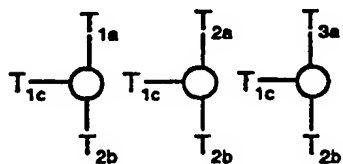
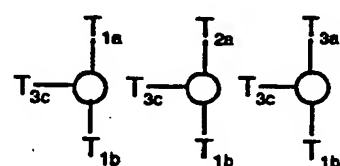
↓ T_{1c}

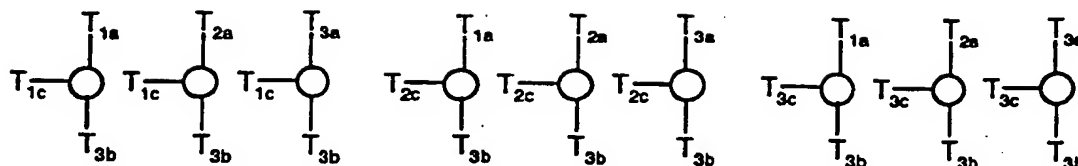


↓ T_{2c}



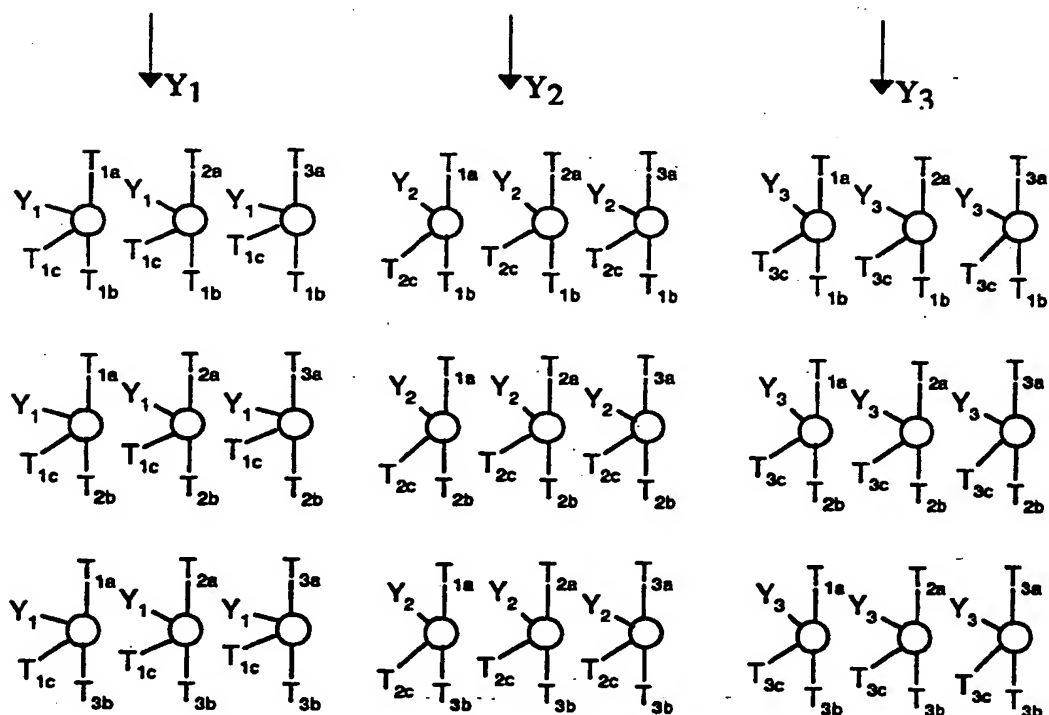
↓ T_{3c}





STEP 4

Conduct Specified Reaction Conditions



5

as such:

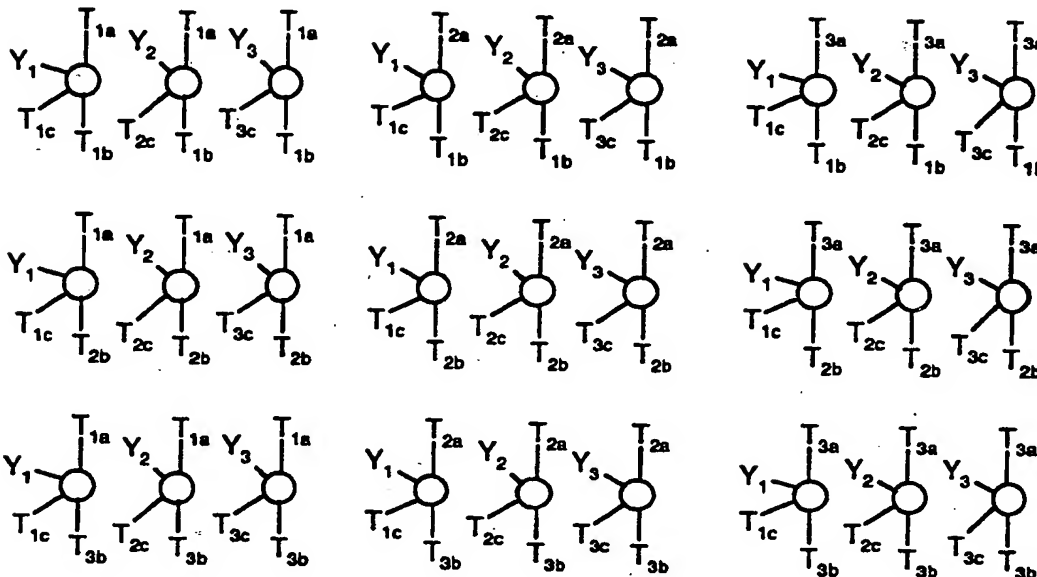
Y₁ is encoded by
T_{1c}

Y₂ is encoded by
T_{2c}

Y₃ is encoded by
T_{3c}

STEP 5

Combine and Sort by T_{xa} . As used throughout Scheme 4, x is 1, 2 or 3 as utilized above



The above T_{1a} Registry
can be described as

$$T_{1a} \begin{bmatrix} Y_x \\ T_{xb} \\ T_{xc} \end{bmatrix}$$

using the abbreviated
terminology

The above T_{2a} Registry
can be described as

$$T_{2a} \begin{bmatrix} Y_x \\ T_{xb} \\ T_{xc} \end{bmatrix}$$

using the abbreviated
terminology

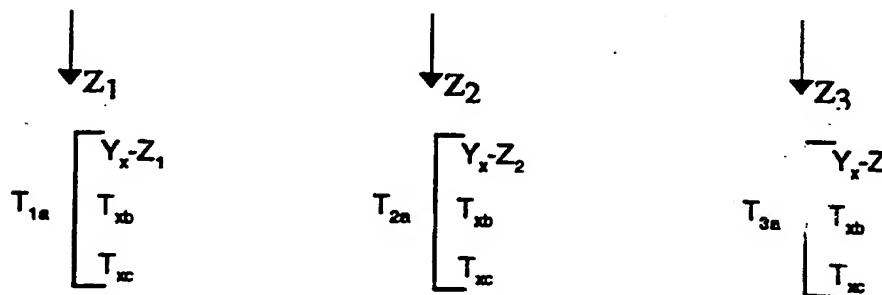
The above T_{3a} Registry
can be described as

$$T_{3a} \begin{bmatrix} Y_x \\ T_{xb} \\ T_{xc} \end{bmatrix}$$

using the abbreviated
terminology

Conduct specified reaction conditions

5



Using the above abbreviated terminology

as such:

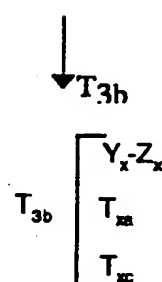
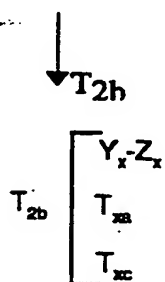
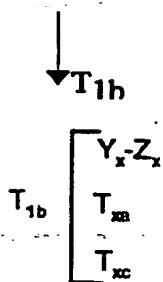
Z_1 is encoded by
 T_{1a}

Z_2 is encoded by
 T_{2a}

Z_3 is encoded by
 T_{3a}

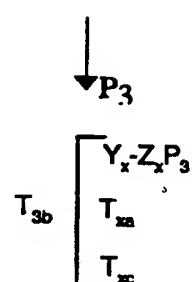
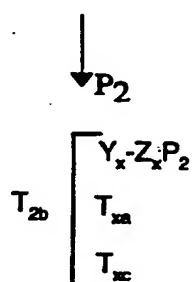
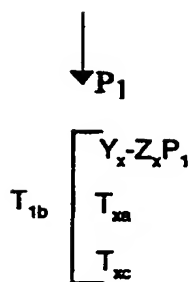
5

STEP 6
Combine and sort by T_{xb} .



10

Conduct specified reaction conditions



as such:

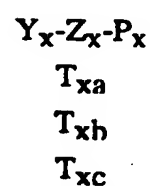
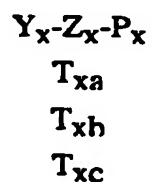
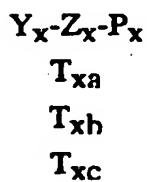
P_1 is encoded by T_{1h}

P_2 is encoded by T_{2h}

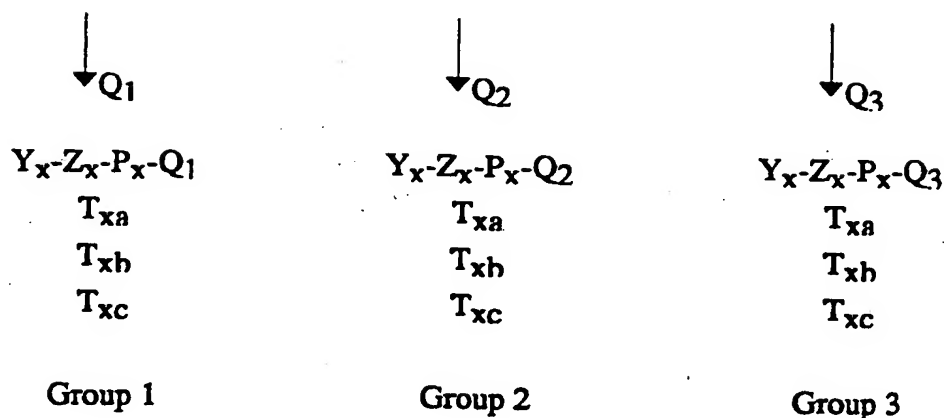
P_3 is encoded by T_{3h}

15

STEP 7
Combine and Split



Conduct Specified Reaction Conditions



Scheme 4 outlines the preparation of a combinatorial library in which each choice therein is encoded by a unique identifier. As used in Scheme 4 untagged beads are encoded with the first identifier (as described in Scheme 3). The encoded beads are combined into a single mixture and then separated into groups according to the number of permutations of the second identifier. The beads are then encoded with the second identifier. (The above encoding process is repeated until groups of encoded beads of desired size is obtained). According to Scheme 4, the beads encoded with the second identifier are combined into a single mixture and then separated into groups according to the number of permutations of the third identifier. The beads are then encoded with the third identifier.

Encoded beads prepared according to the above methods and said methods represent preferred embodiments of the claimed invention.

The beads thus prepared are maintained in separate homogeneous pools of like identifiers according to the third identifier and subjected to the first stage (or registry as used herein) of specified reaction conditions. The choices of the first registry are thereby encoded by the third identifier. The beads are then combined and sorted, preferably by flow cytometry, into homogeneous pools of like identifiers according to the first identifier. The beads thus obtained are maintained in separate pools and subjected to the second stage of specified reaction conditions. The choices of the second registry are thereby encoded by the first identifier. The beads are then combined and sorted, preferably by flow cytometry, into homogeneous pools of like identifiers according to the second identifier. The beads thus obtained are maintained in separate pools and subjected to the third stage of specified reaction conditions. The choices of the third registry are thereby encoded by the second identifier. The beads are then combined and separated into

groups according to the number of choices of the forth stage and subjected to the forth stage of specified reaction conditions. The pools of beads thus obtained are maintained in these separate groups and tested for biological activity. The choices of the forth registry are thereinby separately maintained.

- 5 As indicated above, each of these groups are separately tested for biological activity and analyzed, preferably by flow cytometry or by cleavage of compounds from individual groups or from smaller sets of individual groups. The exact reaction history of each active can be identified by reading the unique identifier from the corresponding bead. In the above Scheme, if an active compound is found
10 in group 2 then one could analyze the individual bead by fluorescence detection. If T_{3c}, T_{2a}, T_{2b} were present on the bead, then the reaction history of the active structure is: Y₃-Z₂-P₂-Q₂.

- By the term "Combine and Split protocol" as used herein is analogously described by the steps of Scheme 4 above. The formation of encoded beads by the
15 Combine and Split protocol is analogously described in steps 1 to 4 of Scheme 4. The formation of combinatorial library in which each choice therein is encoded by the Combine and Split protocol is analogously described in steps 1 to 7 of Scheme 4.

- 20 Without further elaboration, it is believed that one skilled in the art can, using the preceding description, utilize the present invention to its fullest extent. The following Examples are, therefore, to be construed as merely illustrative and not a limitation of the scope of the present invention in any way.

25 Example 1

Preparation of fluorophore-labeled beads that can be sorted by flow cytometry by differences in the intensity of fluorescence by the method of doping.

Procedure A:

- 30 A bifunctional linker such as e-Boc-FMOC-L- lysine (8.4 g, 6 eq., 18 mmol, Novabiochem), an amide coupling agent such as diisopropyl carbodiimide (2.3 g, 2.8 ml, 6 eq., 18 mmol, Aldrich) is added to Polyethylene glycol-linked to cross-linked polystyrene beads (Tentagel M NH₂, 10 micron particle size, 15.0 g, 3 mmol, Rapp Polymere) suspended in a suitable solvent such as N-methyl pyrrolidine
35 (300 ml) and is agitated overnight. The reaction is filtered through a glass frit under aspirator pressure and is washed with DMF (5 x 100 ml).

The beads are then agitated with 25% piperidine/ DMF (300 ml) for 15 min. The reaction is filtered through a glass frit under aspirator pressure, washed with DMF (5 x 100 ml), then CH₂Cl₂ (5 x 100 ml), then air dried.

5 Procedure B:

The lysine derivatized beads (5.0 g), as described in Procedure A, are suspended in N-methyl pyrrolidine (100 ml), then a fluorophore such as 1-pyrene butyric acid (1.7 g, 6 eq., 6 mmol, Aldrich) and diisopropyl carbodiimide (0.76 g, 0.94 ml, 6 mmol) are added, and the reaction is agitated for 3 hours. The reaction is
10 filtered through a glass frit under aspirator pressure, washed with DMF (5 x 30 ml), then CH₂Cl₂ (5 x 30 ml), then air dried. This procedure is repeated until the reaction is complete by the Kaiser ninhydrin test.

The beads are then agitated in 25% TFA/ CH₂Cl₂ (100 ml) for 2 h removing the Boc protective group. The reaction is filtered through a glass frit under aspirator
15 pressure, washed with DMF (5 x 30 ml), then CH₂Cl₂ (5 x 30 ml), then air dried.

The beads are then reacted with a linker group such as the t-butyl dimethyl silyl ether of 4-(methyl hydroxy-phenyl) acetic acid (1.3 g, 6 mmol), diisopropyl carbodiimide (0.76 g, 0.94 ml, 6 mmol) in N-methyl pyrrolidine (100 ml) overnight. The reaction is filtered through a glass frit under aspirator pressure and is washed
20 with DMF (5 x 30 ml), then CH₂Cl₂ (5 x 100 ml), then air dried.

The beads are then re suspended in THF (100 ml), and a desilylating agent such as tetrabutyl ammonium fluoride(6 ml, 1.0 M solution, 6 mmol, Aldrich) / ammonium acetate (0.92 g, 12 mmol) is used to deprotect the silyl ether producing the desired benzyl alcohol derivative. The reaction is filtered through a glass frit
25 under aspirator pressure, washed with DMF (5 x 30 ml), then CH₂Cl₂ (5 x 30 ml), then air dried.

Procedure C:

The beads (5 g), as prepared in Procedure B, are then suspended in N-methyl pyrrolidine (100 ml) and is then reacted with a monomer such as Fmoc-L-glycine (1.8 g, 6 eq., 6 mmol). Diisopropyl carbodiimide (0.76 g, 0.94 ml, 6 mmol) is added, and the reaction is agitated for 3 hours. The reaction is filtered through a glass frit under aspirator pressure, washed with DMF (5 x 30 ml), then CH₂Cl₂ (5 x 30 ml), then air dried. This procedure is repeated until the reaction is complete by
35 the Kaiser ninhydrin test.

Procedure D:

The lysine derivatized beads (5.0 g), as described in Procedure A, are suspended in N-methyl pyrrolidine (100 ml), then a fluorophore such as 1-pyrene butyric acid (0.43 g, 1.5 eq., 1.5 mmol), and a doping agent such as butyric acid (0.4 g, 0.41 ml, 4.5 eq., 4.5 mmol) in 1:3 stoichiometry, and diisopropyl carbodiimide (0.76 g, 0.94 ml, 6 mmol) are added, and the reaction is agitated for 3 hours. The reaction is filtered through a glass frit under aspirator pressure, washed with DMF (5 x 30 ml), then CH₂Cl₂ (5 x 30 ml), then air dried. This procedure is repeated until the reaction is complete by the Kaiser ninhydrin test.

The beads are then agitated in 25% TFA/ CH₂Cl₂ (100 ml) for 2 h removing the Boc protective group. The reaction is filtered through a glass frit under aspirator pressure, washed with DMF (5 x 30 ml), then CH₂Cl₂ (5 x 30 ml), then air dried.

The beads are then reacted with a linker group such as the t-butyl dimethyl silyl ether of 4-(methyl hydroxy-phenyl) acetic acid (1.3 g, 6 mmol), diisopropyl carbodiimide (0.76 g, 0.94 ml, 6 mmol) in N-methyl pyrrolidine (100 ml) overnight. The reaction is filtered through a glass frit under aspirator pressure and is washed with DMF (5 x 30 ml), then CH₂Cl₂ (5 x 100 ml), then air dried.

The beads are then resuspended in THF (100 ml), and a desilylating agent such as tetrabutyl ammonium fluoride(6 ml, 1.0 M solution, 6 mmol, Aldrich) / ammonium acetate (0.92 g, 12 mmol) is used to deprotect the silyl ether producing the desired benzyl alcohol derivative. The reaction is filtered through a glass frit under aspirator pressure, washed with DMF (5 x 30 ml), then CH₂Cl₂ (5 x 30 ml), then air dried.

Procedure E:

The beads (5 g), as prepared in Procedure D, are then suspended in N-methyl pyrrolidine (100 ml) and is then reacted with a monomer such as Fmoc-L-alanine (1.9 g, 6 eq., 6 mmol). Diisopropyl carbodiimide (0.76 g, 0.94 ml, 6 mmol) is added, and the reaction is agitated for 3 hours. The reaction is filtered through a glass frit under aspirator pressure, washed with DMF (5 x 30 ml), then CH₂Cl₂ (5 x 30 ml), then air dried. This procedure is repeated until the reaction is complete by the Kaiser ninhydrin test.

Procedure F:

The lysine derivatized beads (5.0 g), as described in Procedure A, are suspended in N-methyl pyrrolidine (100 ml), then a fluorophore such as 1-pyrene butyric acid (0.173 g, 0.6 eq., 0.6 mmol), and a doping agent such as butyric acid (0.48 g, 0.49 ml, 5.4 eq., 5.4 mmol) in 1:9 stoichiometry, and diisopropyl

carbodiimide (0.76 g, 0.94 ml, 6 mmol) are added, and the reaction is agitated for 3 hours. The reaction is filtered through a glass frit under aspirator pressure, washed with DMF (5 x 30 ml), then CH₂Cl₂ (5 x 30 ml), then air dried. This procedure is repeated until the reaction is complete by the Kaiser ninhydrin test.

- 5 The beads are then agitated in 25% TFA/ CH₂Cl₂ (100 ml) for 2 h removing the Boc protective group. The reaction is filtered through a glass frit under aspirator pressure, washed with DMF (5 x 30 ml), then CH₂Cl₂ (5 x 30 ml), then air dried.

- 10 The beads are then reacted with a linker group such as the t-butyl dimethyl silyl ether of 4-(methyl hydroxy-phenyl) acetic acid (1.3 g, 6 mmol), diisopropyl carbodiimide (0.76 g, 0.94 ml, 6 mmol) in N-methyl pyrrolidine (100 ml) overnight. The reaction is filtered through a glass frit under aspirator pressure and is washed with DMF (5 x 30 ml), then CH₂Cl₂ (5 x 100 ml), then air dried.

- 15 The beads are then resuspended in THF (100 ml), and a desilylating agent such as tetrabutyl ammonium fluoride(6 ml, 1.0 M solution, 6 mmol, Aldrich) / ammonium acetate (0.92 g, 12 mmol) is used to deprotect the silyl ether producing the desired benzyl alcohol derivative. The reaction is filtered through a glass frit under aspirator pressure, washed with DMF (5 x 30 ml), then CH₂Cl₂ (5 x 30 ml), then air dried.

20 Procedure G:

- 25 The beads (5 g), as prepared in Procedure F, are then suspended in N-methyl pyrrolidine (100 ml) and is then reacted with a monomer such as Fmoc-L-phenylalanine (2.3 g, 6 eq., 6 mmol). Diisopropyl carbodiimide (0.76 g, 0.94 ml, 6 mmol) is added, and the reaction is agitated for 3 hours. The reaction is filtered through a glass frit under aspirator pressure, washed with DMF (5 x 30 ml), then CH₂Cl₂ (5 x 30 ml), then air dried. This procedure is repeated until the reaction is complete by the Kaiser ninhydrin test.

Procedure H:

- 30 The beads obtained from procedures C, E, and G are then combined and split into 3 equal portions.

- 35 Pool H1 is reacted with a monomer such as Fmoc-L-glycine (1.8 g, 6 eq., 6 mmol). Diisopropyl carbodiimide (0.76 g, 0.94 ml, 6 mmol) is added, and the reaction is agitated for 3 hours. The reaction is filtered through a glass frit under aspirator pressure, washed with DMF (5 x 30 ml), then CH₂Cl₂ (5 x 30 ml), then air dried. This procedure is repeated until the reaction is complete by the Kaiser ninhydrin test.

Pool H2 is reacted with a monomer such as Fmoc-L-alanine (1.9 g, 6 eq., 6 mmol). Diisopropyl carbodiimide (0.76 g, 0.94 ml, 6 mmol) is added, and the reaction is agitated for 3 hours. The reaction is filtered through a glass frit under aspirator pressure, washed with DMF (5 x 30 ml), then CH₂Cl₂ (5 x 30 ml), then air dried. This procedure is repeated until the reaction is complete by the Kaiser ninhydrin test.

Pool H3 is reacted with a monomer such as Fmoc-L-phenylalanine (2.3 g, 6 eq., 6 mmol). Diisopropyl carbodiimide (0.76 g, 0.94 ml, 6 mmol) is added, and the reaction is agitated for 3 hours. The reaction is filtered through a glass frit under aspirator pressure, washed with DMF (5 x 30 ml), then CH₂Cl₂ (5 x 30 ml), then air dried. This procedure is repeated until the reaction is complete by the Kaiser ninhydrin test.

Procedure I:

The beads obtained from Procedure H are then combined and split into 3 equal portions.

Pool I1 is reacted with a monomer such as Fmoc-L-glycine (1.8 g, 6 eq., 6 mmol). Diisopropyl carbodiimide (0.76 g, 0.94 ml, 6 mmol) is added, and the reaction is agitated for 3 hours. The reaction is filtered through a glass frit under aspirator pressure, washed with DMF (5 x 30 ml), then CH₂Cl₂ (5 x 30 ml), then air dried. This procedure is repeated until the reaction is complete by the Kaiser ninhydrin test.

Pool I2 is reacted with a monomer such as Fmoc-L-alanine (1.9 g, 6 eq., 6 mmol). Diisopropyl carbodiimide (0.76 g, 0.94 ml, 6 mmol) is added, and the reaction is agitated for 3 hours. The reaction is filtered through a glass frit under aspirator pressure, washed with DMF (5 x 30 ml), then CH₂Cl₂ (5 x 30 ml), then air dried. This procedure is repeated until the reaction is complete by the Kaiser ninhydrin test.

Pool I3 is reacted with a monomer such as Fmoc-L-phenylalanine (2.3 g, 6 eq., 6 mmol). Diisopropyl carbodiimide (0.76 g, 0.94 ml, 6 mmol) is added, and the reaction is agitated for 3 hours. The reaction is filtered through a glass frit under aspirator pressure, washed with DMF (5 x 30 ml), then CH₂Cl₂ (5 x 30 ml), then air dried. This procedure is repeated until the reaction is complete by the Kaiser ninhydrin test.

Procedure J:

The beads obtained from Procedure I are then combined and sorted by flow cytometry into different sublibraries differentiated by the differences in intensity of fluorescence. Sublibrary components have the same first amino acid of the tripeptide.

5

Sublibrary J1 consists of Gly-X-X or Gly-Gly-Gly, Gly-Gly-Ala, Gly-Gly-Phe, Gly-Ala- Gly, Gly-Ala-Ala, Gly-Ala-Phe, Gly-Phe-Gly, Gly-Phe-Ala, Gly-Phe-Phe.

Sublibrary J2 consists of Ala-X-X or Ala-Gly-Gly, Ala-Gly-Ala, Ala-Gly-Phe, Ala-Ala- Gly, Ala-Ala-Ala, Ala-Ala-Phe, Ala-Phe-Gly, Ala-Phe-Ala, Ala-Phe-Phe

10 Sublibrary J3 consists of Phe-X-X or Phe-Gly-Gly, Phe-Gly-Ala, Phe-Gly-Phe, Phe-Ala- Gly, Phe-Ala-Ala, Phe-Ala-Phe, Phe-Phe-Gly, Phe-Phe-Ala, Phe-Phe-Phe

Procedure K:

15 The beads obtained from Procedure B, D, and F are then combined and split into 3 equal portions.

Pool K1 is reacted with a monomer such as FMOC-L-glycine (1.8 g, 6 eq., 6 mmol). Diisopropyl carbodiimide (0.76 g, 0.94 ml, 6 mmol) is added, and the reaction is agitated for 3 hours. The reaction is filtered through a glass frit under aspirator pressure, washed with DMF (5 x 30 ml), then CH₂Cl₂ (5 x 30 ml), then air dried. This procedure is repeated until the reaction is complete by the Kaiser
20 ninhydrin test.

Pool K2 is reacted with a monomer such as FMOC-L-alanine (1.9 g, 6 eq., 6 mmol). Diisopropyl carbodiimide (0.76 g, 0.94 ml, 6 mmol) is added, and the reaction is agitated for 3 hours. The reaction is filtered through a glass frit under aspirator pressure, washed with DMF (5 x 30 ml), then CH₂Cl₂ (5 x 30 ml), then air
25 dried. This procedure is repeated until the reaction is complete by the Kaiser ninhydrin test.

Pool K3 is reacted with a monomer such as FMOC-L-phenylalanine (2.3 g, 6 eq., 6 mmol). Diisopropyl carbodiimide (0.76 g, 0.94 ml, 6 mmol) is added, and the reaction is agitated for 3 hours. The reaction is filtered through a glass frit under aspirator pressure, washed with DMF (5 x 30 ml), then CH₂Cl₂ (5 x 30 ml), then air
30 dried. This procedure is repeated until the reaction is complete by the Kaiser ninhydrin test.

35 Procedure L:

The beads obtained from Procedure K are then combined and sorted by flow cytometry into different pools differentiated by the differences in intensity of fluorescence.

5 Pool L1 is reacted with a monomer such as Fmoc-L-glycine (1.8 g, 6 eq., 6 mmol). Diisopropyl carbodiimide (0.76 g, 0.94 ml, 6 mmol) is added, and the reaction is agitated for 3 hours. The reaction is filtered through a glass frit under aspirator pressure, washed with DMF (5 x 30 ml), then CH₂Cl₂ (5 x 30 ml), then air dried. This procedure is repeated until the reaction is complete by the Kaiser ninhydrin test.

10 Pool L2 is reacted with a monomer such as Fmoc-L-alanine (1.9 g, 6 eq., 6 mmol). Diisopropyl carbodiimide (0.76 g, 0.94 ml, 6 mmol) is added, and the reaction is agitated for 3 hours. The reaction is filtered through a glass frit under aspirator pressure, washed with DMF (5 x 30 ml), then CH₂Cl₂ (5 x 30 ml), then air dried. This procedure is repeated until the reaction is complete by the Kaiser
15 ninhydrin test.

Pool L3 is reacted with a monomer such as Fmoc-L-phenylalanine (2.3 g, 6 eq., 6 mmol). Diisopropyl carbodiimide (0.76 g, 0.94 ml, 6 mmol) is added, and the reaction is agitated for 3 hours. The reaction is filtered through a glass frit under aspirator pressure, washed with DMF (5 x 30 ml), then CH₂Cl₂ (5 x 30 ml), then air
20 dried. This procedure is repeated until the reaction is complete by the Kaiser ninhydrin test.

Procedure M:

25 The beads obtained from Procedure L are then combined and split into 3 equal portions.

Pool M1 is reacted with a monomer such as Fmoc-L-glycine (1.8 g, 6 eq., 6 mmol). Diisopropyl carbodiimide (0.76 g, 0.94 ml, 6 mmol) is added, and the reaction is agitated for 3 hours. The reaction is filtered through a glass frit under aspirator pressure, washed with DMF (5 x 30 ml), then CH₂Cl₂ (5 x 30 ml), then air
30 dried. This procedure is repeated until the reaction is complete by the Kaiser ninhydrin test.

Pool M2 is reacted with a monomer such as Fmoc-L-alanine (1.9 g, 6 eq., 6 mmol). Diisopropyl carbodiimide (0.76 g, 0.94 ml, 6 mmol) is added, and the reaction is agitated for 3 hours. The reaction is filtered through a glass frit under
35 aspirator pressure, washed with DMF (5 x 30 ml), then CH₂Cl₂ (5 x 30 ml), then air dried. This procedure is repeated until the reaction is complete by the Kaiser ninhydrin test.

Pool M3 is reacted with a monomer such as Fmoc-L-phenylalanine (2.3 g, 6 eq., 6 mmol). Diisopropyl carbodiimide (0.76 g, 0.94 ml, 6 mmol) is added, and the reaction is agitated for 3 hours. The reaction is filtered through a glass frit under aspirator pressure, washed with DMF (5 x 30 ml), then CH₂Cl₂ (5 x 30 ml), then air dried. This procedure is repeated until the reaction is complete by the Kaiser ninhydrin test.

Procedure N:

The beads obtained from Procedure M are then combined and sorted by flow cytometry into different sublibraries differentiated by the differences in intensity of fluorescence. Sublibrary components have the same second amino acid of the tripeptide.

Sublibrary N1 consists of X-Gly-X or Gly-Gly-Gly, Gly-Gly-Ala, Gly-Gly-Phe, Ala-Gly-Gly, Ala-Gly-Ala, Ala-Gly-Phe, Phe-Gly-Gly, Phe-Gly-Ala, Phe-Gly-Phe

Sublibrary N2 consists of X-Ala-X or Gly-Ala-Gly, Gly-Ala-Ala, Gly-Ala-Phe, Ala-Ala-Gly, Ala-Ala-Ala, Ala-Ala-Phe, Phe-Ala-Gly, Phe-Ala-Ala, Phe-Ala-Phe

Sublibrary N3 consists of X-Phe-X or Gly-Phe-Gly, Gly-Phe-Ala, Gly-Phe-Phe, Ala-Phe-Gly, Ala-Phe-Ala, Ala-Ala-Phe, Phe-Phe-Gly, Phe-Phe-Ala, Phe-Phe-Phe

Procedure O:

The beads (5.0 g), as described in Procedure K, are combined and split into 3 equal portions.

Pool O1 is reacted with a monomer such as Fmoc-L-glycine (1.8 g, 6 eq., 6 mmol). Diisopropyl carbodiimide (0.76 g, 0.94 ml, 6 mmol) is added, and the reaction is agitated for 3 hours. The reaction is filtered through a glass frit under aspirator pressure, washed with DMF (5 x 30 ml), then CH₂Cl₂ (5 x 30 ml), then air dried. This procedure is repeated until the reaction is complete by the Kaiser ninhydrin test.

Pool O2 is reacted with a monomer such as Fmoc-L-alanine (1.9 g, 6 eq., 6 mmol). Diisopropyl carbodiimide (0.76 g, 0.94 ml, 6 mmol) is added, and the reaction is agitated for 3 hours. The reaction is filtered through a glass frit under aspirator pressure, washed with DMF (5 x 30 ml), then CH₂Cl₂ (5 x 30 ml), then air

dried. This procedure is repeated until the reaction is complete by the Kaiser ninhydrin test.

Pool O3 is reacted with a monomer such as FMOC-L-phenylalanine (2.3 g, 6 eq., 6 mmol). Diisopropyl carbodiimide (0.76 g, 0.94 ml, 6 mmol) is added, and the reaction is agitated for 3 hours. The reaction is filtered through a glass frit under aspirator pressure, washed with DMF (5 x 30 ml), then CH₂Cl₂ (5 x 30 ml), then air dried. This procedure is repeated until the reaction is complete by the Kaiser ninhydrin test.

10 Procedure P:

The beads obtained from Procedure O are then combined and split into 3 equal portions.

Pool P1 is reacted with a monomer such as FMOC-L-glycine (1.8 g, 6 eq., 6 mmol). Diisopropyl carbodiimide (0.76 g, 0.94 ml, 6 mmol) is added, and the reaction is agitated for 3 hours. The reaction is filtered through a glass frit under aspirator pressure, washed with DMF (5 x 30 ml), then CH₂Cl₂ (5 x 30 ml), then air dried. This procedure is repeated until the reaction is complete by the Kaiser ninhydrin test.

Pool P2 is reacted with a monomer such as FMOC-L-alanine (1.9 g, 6 eq., 6 mmol). Diisopropyl carbodiimide (0.76 g, 0.94 ml, 6 mmol) is added, and the reaction is agitated for 3 hours. The reaction is filtered through a glass frit under aspirator pressure, washed with DMF (5 x 30 ml), then CH₂Cl₂ (5 x 30 ml), then air dried. This procedure is repeated until the reaction is complete by the Kaiser ninhydrin test.

Pool P3 is reacted with a monomer such as FMOC-L-phenylalanine (2.3 g, 6 eq., 6 mmol). Diisopropyl carbodiimide (0.76 g, 0.94 ml, 6 mmol) is added, and the reaction is agitated for 3 hours. The reaction is filtered through a glass frit under aspirator pressure, washed with DMF (5 x 30 ml), then CH₂Cl₂ (5 x 30 ml), then air dried. This procedure is repeated until the reaction is complete by the Kaiser ninhydrin test.

Procedure Q:

The beads obtained from Procedure P are then combined and sorted by flow cytometry into different pools differentiated by the differences in intensity of fluorescence.

Pool Q1 is reacted with a monomer such as FMOC-L-glycine (1.8 g, 6 eq., 6 mmol). Diisopropyl carbodiimide (0.76 g, 0.94 ml, 6 mmol) is added, and the

reaction is agitated for 3 hours. The reaction is filtered through a glass frit under aspirator pressure, washed with DMF (5 x 30 ml), then CH₂Cl₂ (5 x 30 ml), then air dried. This procedure is repeated until the reaction is complete by the Kaiser ninhydrin test.

- 5 Pool Q2 is reacted with a monomer such as FMOC-L-alanine (1.9 g, 6 eq., 6 mmol). Diisopropyl carbodiimide (0.76 g, 0.94 ml, 6 mmol) is added, and the reaction is agitated for 3 hours. The reaction is filtered through a glass frit under aspirator pressure, washed with DMF (5 x 30 ml), then CH₂Cl₂ (5 x 30 ml), then air dried. This procedure is repeated until the reaction is complete by the Kaiser
10 ninhydrin test.

- Pool Q3 is reacted with a monomer such as FMOC-L-phenylalanine (2.3 g, 6 eq., 6 mmol). Diisopropyl carbodiimide (0.76 g, 0.94 ml, 6 mmol) is added, and the reaction is agitated for 3 hours. The reaction is filtered through a glass frit under aspirator pressure, washed with DMF (5 x 30 ml), then CH₂Cl₂ (5 x 30 ml), then air
15 dried. This procedure is repeated until the reaction is complete by the Kaiser ninhydrin test.

- The pools of beads obtained from Procedure Q are already sorted into
20 sublibraries in which the third amino acid of each component is the same the same amino acid of the tripeptide.

Sublibrary Q1 consists of X-X-Gly or Gly-Gly-Gly, Gly-Ala-Gly, Gly-Phe-Gly, Ala-Gly-Gly, Ala-Ala-Gly, Ala-Phe-Gly, Phe-Gly-Gly, Phe-Ala-Gly, Phe-Phe-Gly

- 25 Sublibrary Q2 consists of X-X-Ala or Gly-Gly-Ala, Gly-Ala-Ala, Gly-Phe-Ala, Ala-Gly-Ala, Ala-Ala-Ala, Ala-Phe-Ala, Phe-Gly-Ala, Phe-Ala-Ala, Phe-Phe-Ala

- Sublibrary Q3 consists of X-X-Phe or Gly-Gly-Phe, Gly-Ala-Phe, Gly-Phe-Phe, Ala-Gly-Phe, Ala-Ala-Phe, Ala-Phe-Phe, Phe-Gly-Phe, Phe-Ala-Phe, Phe-Phe-Phe
30 Phe

Procedure R:

Individual sublibraries J1, J2, J3, N1, N2, N3, Q1, Q2, and Q3 are tested for biological activity either by cleaving the compounds from the beads with hydroxide or a strong acid such as HF or the compounds are tested on the beads by bio-
5 panning or flow cytometry. The results from this testing gives a population analysis of preferred monomers in particular registries or positions.

Example 2

Preparation of fluorophore-labeled beads that can be sorted by flow
10 cytometry by differences in the intensity of fluorescence by the method of labeling with fluorophores whose emission maximum is at different wavelengths.

Procedure:

The methods of Example 1 are used except that the doping reagent is replaced by a second fluorophore such as perylene butyric acid.
15

While the preferred embodiments of the invention are illustrated by the above, it is to be understood that the invention is not limited to the precise instructions herein disclosed and that the right to all modifications coming within the scope of the following claims is reserved.

What is claimed is:

1. A method of encoding a series of combinatorial libraries which comprises:
 - 5 a) preparing a first combinatorial library by conducting a specified set of reaction sequences on tagged beads thereinby encoding each choice of the first registry;
 - b) preparing a second combinatorial library from substantially the same specified set of reaction sequences as the first library wherein the tagged beads are
10 combined and separated prior to the first reaction sequence and the beads are sorted prior to the second reaction sequence, thereinby encoding each choice of the second registry and
 - c) preparing subsequent libraries according the procedure in b) except that the sort step is performed prior to a different registry in each subsequent library;
15 provided that the number of libraries in the combinatorial library series is equal to the number of registries.
2. A series of combinatorial libraries, wherein,
 - 20 a) each individual library is prepared from substantially the same specified set of reaction sequences,
 - b) the number of libraries is equal to the number of registries in a single library and
 - c) a different registry is encoded in each library.
25
3. The series of combinatorial libraries of claim 2 in which the encoded registries are fluorescently tagged.
4. The series of combinatorial libraries of claim 3 in which the encoded
30 registries are encoded with fluorescent label identifiers.
5. An individual combinatorial library of claim 4.
6. A method for identifying compounds having desired characteristics
35 which comprises:
 - a) preparing a series of combinatorial libraries as described in claim 1;

- b) testing each library in an assay which identifies compounds having desired characteristics and
 - c) subjecting each library to flow cytometry, thereby obtaining groups of beads which have undergone a known reaction history.
- 5
- 7. Beads encoded with a fluorescent label identifier.
 - 8. The beads of claim 7 prepared by the Combine and Split protocol.
 - 10 9. A combinatorial library in which each choice therein is encoded by fluorescent label identifiers.
 - 10. A combinatorial library of claim 9 prepared by the Combine and Split protocol.
 - 15 11. A pharmaceutically active compound identified by a combinatorial library of claim 10.
 - 12. A method of preparing combinatorial libraries which comprises sorting tagged solid support beads by flow cytometry prior to subjection to a specified set of reaction sequences.
 - 20 13. A combinatorial library prepared by the method of claim 12.

A. CLASSIFICATION OF SUBJECT MATTER

IPC(6) : G01N 33/53, 33/545; C07K 17/08

US CL : 436/518, 501; 435/7.1; 530/334

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

U.S. : 436/518, 501; 435/7.1; 530/334

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

APS, STN

search terms: peptide, combinatorial. library, flow cytometry, fluorescent

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	PROCEEDINGS OF THE NATIONAL ACADEMY OF SCIENCES USA, VOLUME 90, ISSUED NOVEMBER 1993, NEEDLES ET AL., "GENERATION AND SCREENING OF AN OLIGONUCLEOTIDE-ENCODED SYNTHETIC PEPTIDE LIBRARY", PAGES 10700-10704, SEE ABSTRACT AND PAGE 10704, FIRST COLUMN.	1-13
X	NATURE, VOLUME 354, ISSUED 07 NOVEMBER 1991, LAM ET AL., "A NEW TYPE OF SYNTHETIC PEPTIDE LIBRARY FOR IDENTIFYING LIGAND-BINDING ACTIVITY", PAGES 82-84, SEE ABSTRACT, AND PAGE 82, COLUMN 2.	7-11
X	PROCEEDINGS OF THE NATIONAL ACADEMY OF SCIENCES USA, VOLUME 90, ISSUED DECEMBER 1993, OHLMEYER ET AL., "COMPLEX SYNTHETIC CHEMICAL LIBRARIES INDEXED WITH MOLECULAR TAGS", PAGES 10922-10926, SEE ABSTRACT.	1, 2

☐ Further documents are listed in the continuation of Box C.☐ See patent family annex.

* Special categories of cited documents:	T	later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
A document defining the general state of the art which is not considered to be of particular relevance	X	document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
E earlier document published on or after the international filing date	Y	document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art
L document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)	G	document member of the same patent family
O document referring to an oral disclosure, use, exhibition or other means		
P document published prior to the international filing date but later than the priority date claimed		

Date of the actual completion of the international search

26 JULY 1995

Date of mailing of the international search report

04.08.95

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